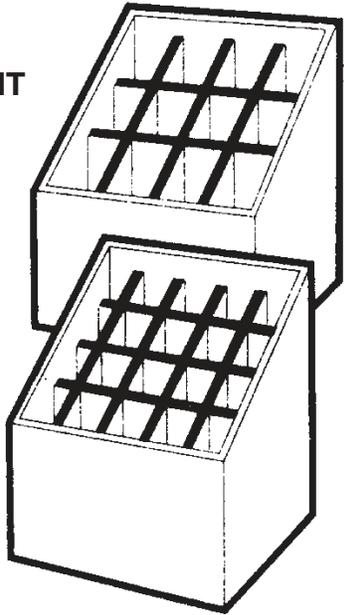


# Upright roll file

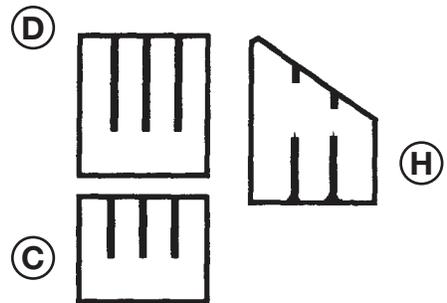
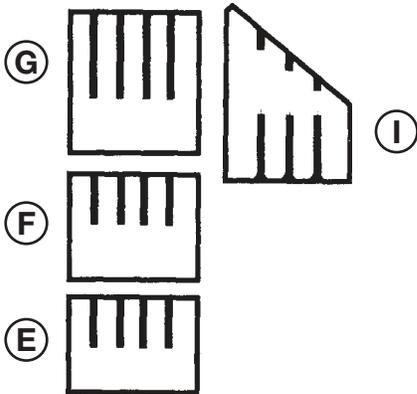
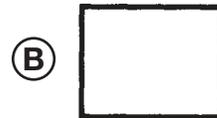
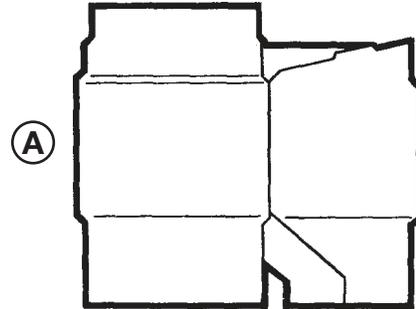
## Assembly Instructions

for MODELS 627 and 628

**ASSEMBLED UNIT  
Model 627  
(12 Openings)**



**ASSEMBLED UNIT  
Model 628  
(20 Openings)**



### PARTS LIST

Item	Description	QTY.
A	Shell	1
B	Pad	1
C	Rectangular Partition (Short, Model 627)	1
D	Rectangular Partition (Tall, Model 627)	1
E	Rectangular Partition (Short, Model 628)	1
F	Rectangular Partition (Medium, Model 628)	1

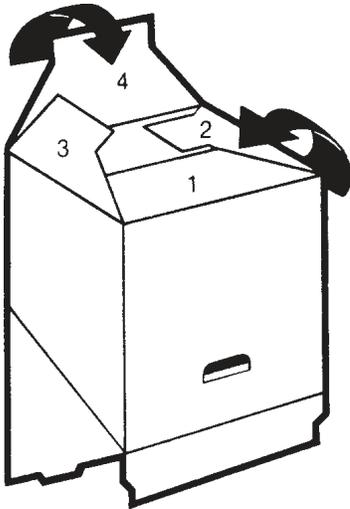
Item	Description	QTY.
G	Rectangular Partition (Tall, Model 628)	1
H	Triangular Partition (Model 627)	3
I	Triangular Partition (Model 628)	4
J	Open Channel	2 (627) 3 (628)
K	Closed Channel	3 (627) 4 (628)
L	Rubber Foot	4

# Upright roll file

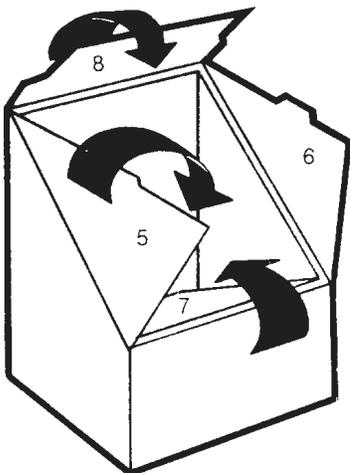
## Assembly Instructions

for MODELS **627** and **628**

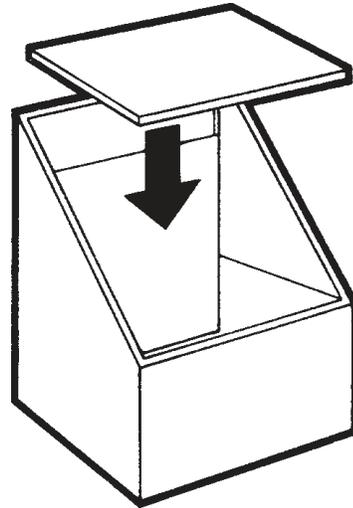
1. Square up the A Shell, with numbered flaps facing up. Fold in flaps 1, 2, 3 and 4, in that order. Push down on flap 4 until it locks under flap 1.



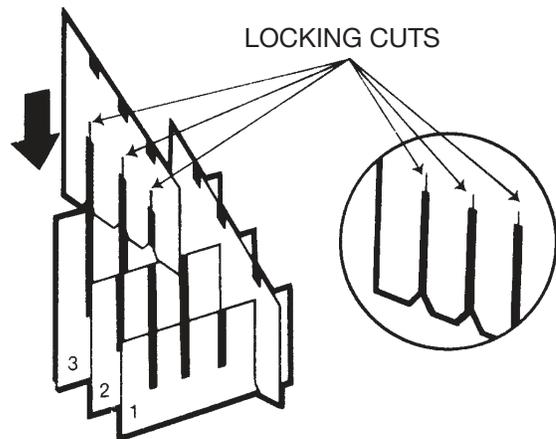
2. Turn the shell upright. Now fold in flaps 5 and 6; then fold in flaps 7 and 8 to lock 5 and 6 into place.



3. Push the B Pad into the bottom of the shell.



4. Place the Rectangular Partitions ( C and D for Model 627; E , F and G for Model 628) in order by height. Push the Triangular Partitions ( H for Model 627; I for Model 628) down into the slots until the "locking cut" is fully seated and the partition bottoms are even.

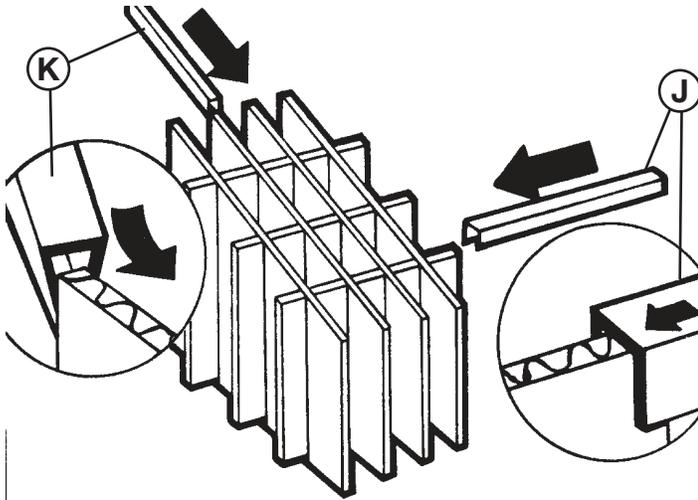


# Upright roll file

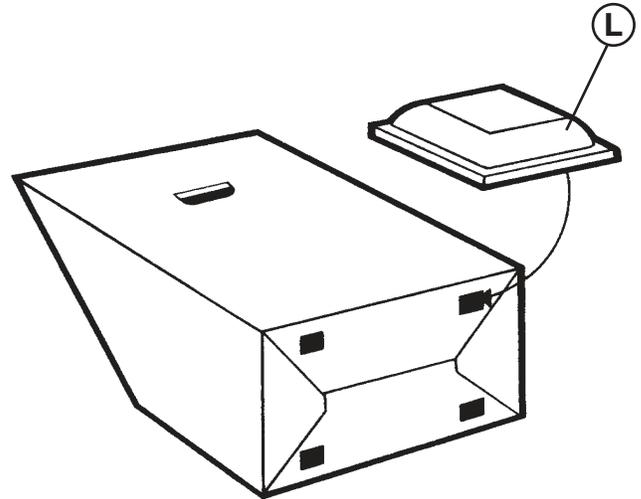
## Assembly Instructions

for MODELS 627 and 628

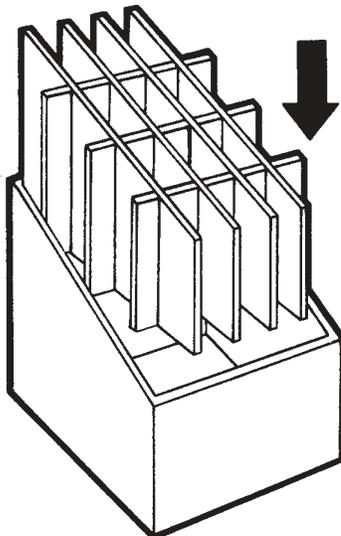
5. Slide the J Open Channels over the RECTANGULAR partitions; then slide the K Closed Channels over the triangular partitions



7. Remove the backing material from the L Rubber Feet, and place them on the printed squares; press firmly.



6. Place the assembled divider into the shell.



8. Completed Upright Roll File.

