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## WOOD FINISHES:

In the manufacturing process, hardwood parts are glued, cut to size, machine and finish sanded on a 2-head wide belt-finishing sander. Hardwood veneer end panels are finish sanded on a Heesman automatic veneer panel sander. Finish sanding of veneer panels and hardwood parts include the use of 100, 120, and 150 grit sandpaper.

Final hand sanding and inspection prepare all parts for the first finishing step. The selected color is hand applied and cloth wiped to enhance the character and beauty of real wood.



One coat of sealer is applied and allowed to cure. After curing, the sealer is sanded with 220-grit sandpaper to provide a uniform smooth surface.

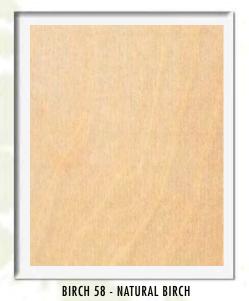
Final catalyzed varnish or lacquer top coats are applied and cured in a heated drying room. The topcoat dries smooth to approximately a 30-sheen finish, which is resistant to normal wear and scratching.

- CUSTOM FINISH MATCHING IS AVAILABLE
- THE NATURAL BEAUTY OF WOOD IS IN ITS UNIQUE COLOR, GRAIN AND TEXTURE CHARACTERISTICS. FINISHES ARE DESIGNED TO ENHANCE THIS DISTINCTION IN WOOD. THUS, THE FINISHED PRODUCT MAY DIFFER FROM THIS SAMPLE GUIDE AND AN EXACT MATCH CANNOT BE GUARANTEED
- WOOD SAMPLES ARE AVAILABLE UPON REQUEST
- COLOR MARKED \* ARE QUICK-SHIP ON 1100NY OPEN BOOKCASE MODELS
- SEE PRICE-LIST FOR FINISH AVAILABILITY ON SPECIFIC MODELS
- PLEASE NOTE: Although we do our best to make sure that the colors printed here or viewed online are accurate, in actuality colors will vary. Call us to request proper color swatches.





























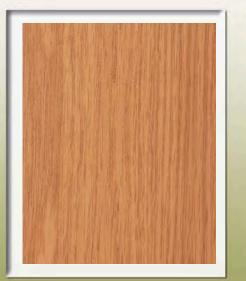












OAK 64 - NATURAL









OAK 149 - MAHOGANY



OAK 80 - NATURAL



OAK 76 - DARK



OAK 6 - CHERRY



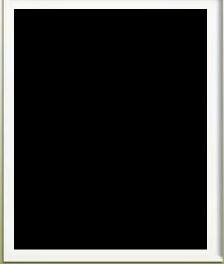
OAK 79 - WALNUT



CHERRY C1 - LIGHT



CHERRY C2 - DARK



EBONY 52



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